Ultrahigh-Purity Gas Filters

SCF Series

- Membralox® ceramic filtration technology
- Genuine Swagelok® VCR® face seal fittings
- Particle removal rating greater than 99.9999999 % at 0.003 µm at maximum flow rate
- Flow rates to 2700 std L/min

Swagelok

SCF Series UHP Filters

The Swagelok SCF series UHP gas filter is designed to meet the stringent requirements of SEMI E49.8-96. With the proprietary Membralox ceramic element and 316L VAR stainless steel housing, the SCF series UHP filter is a solution for many demanding gas filtering applications.

Features

- High particle removal efficiency
- Exceptionally low particle shedding
- Superior moisture dry-down characteristics
- Extremely low outgassing
- Outstanding chemical compatibility
- High differential pressure rating
- Inline, all-welded construction
- Maximum flow rates: 30, 225, 600, 900, and 2700 std L/min
- End connections: 1/4, 1/2, and 3/4 in. integral male VCR face seal fittings; 1/4 in. female VCR face seal fittings
- Industry-standard lengths; see **Ordering Information and Dimensions.**

Materials of Construction

Ceramic element: high-purity alumina

Gasket: high-density PTFE

Housing: 316L VAR stainless steel/SEMI F20 High-Purity, 20 % minimum elongation allowed

Membralox Ceramic Filtration Technology

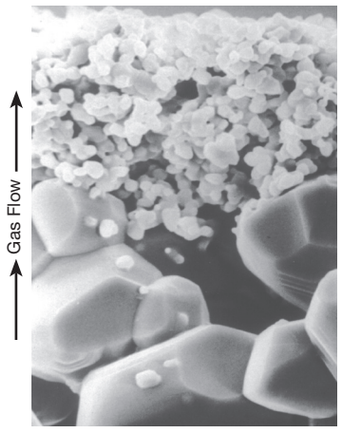
The Membralox ceramic element is a multilayered filter medium. The material is a high-purity alumina with a precisely controlled pore structure.

The Membralox ceramic element is an extruded multiflow channel block or tubular structure. The flow channels within the structure are coated with precisely controlled membrane layers. A final sintering process fuses the layers together.

The result is a filter element that is designed to minimize particle shedding and provide enhanced flow characteristics. The removal rating of the filter is greater than 99.9999999 % at 0.003 µm when tested in accordance with SEMI F38-0699.

The Membralox ceramic element provides both high temperature and chemical resistance, along with superior particle removal and outgassing characteristics.

The ceramic element is a multichannel block or tubular configuration of high-purity alumina.



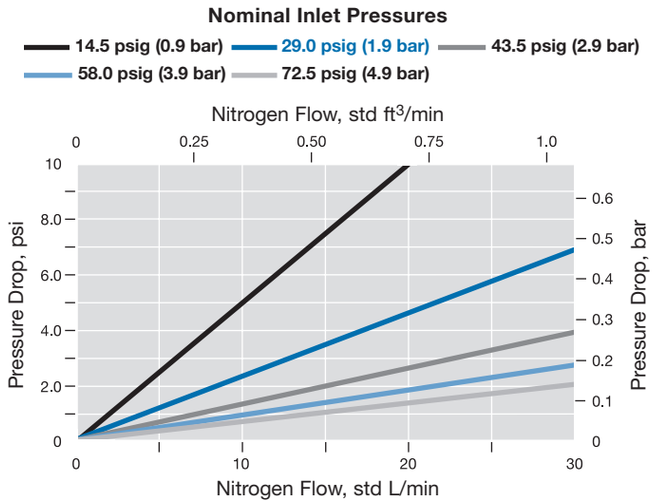
A scanning electron microscope image shows the two membrane layers of the filter element: ultrafine and fine (as shown from top to bottom).

Technical Data

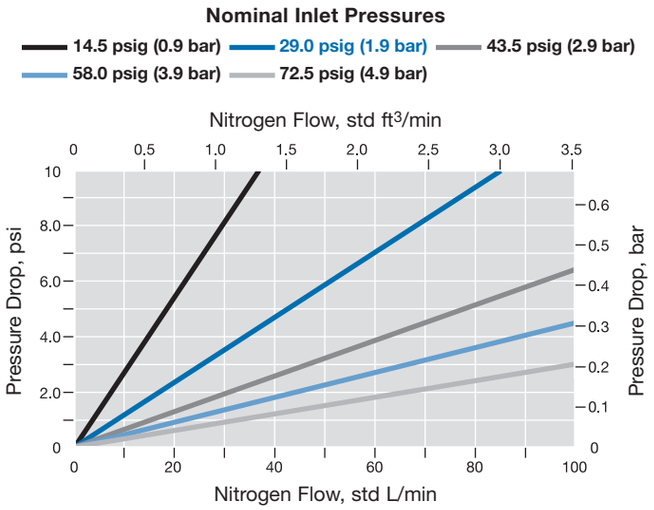
Maximum Flow Rate at Removal Rating std L/min (std ft³/min)	Filtration Area cm² (in.²)	Pressure Rating at 37°C (100°F), psig (bar)		Temperature Rating °C (°F)	Removal Rating	Internal Surface Finish
		Working	Differential			
30 (1.0)	10 (1.6)	3000 (206)	145 (10)	50 (122)	> 99.9999999 % at 0.003 µm	Electropolished and finished to a roughness average of 5 µin. (0.13 µm) R_a
225 (7.9)	20 (3.1)					
600 (21)	70 (11)					
900 (31)	150 (23)					
2700 (95)	450 (70)					

Flow Rate at Pressure Drop

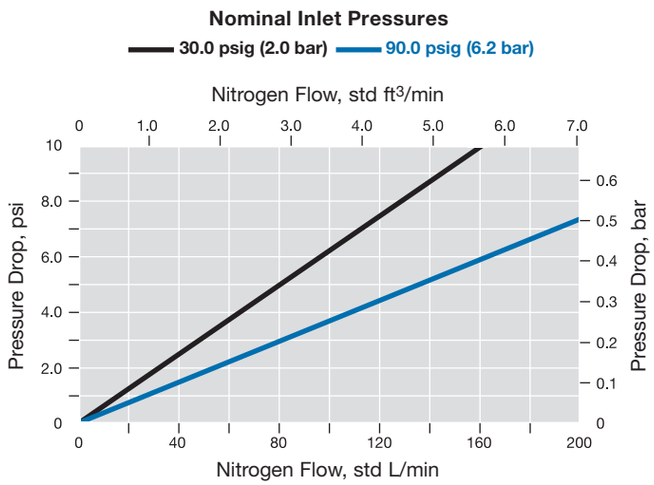
Maximum Flow Rate: 30 std L/min



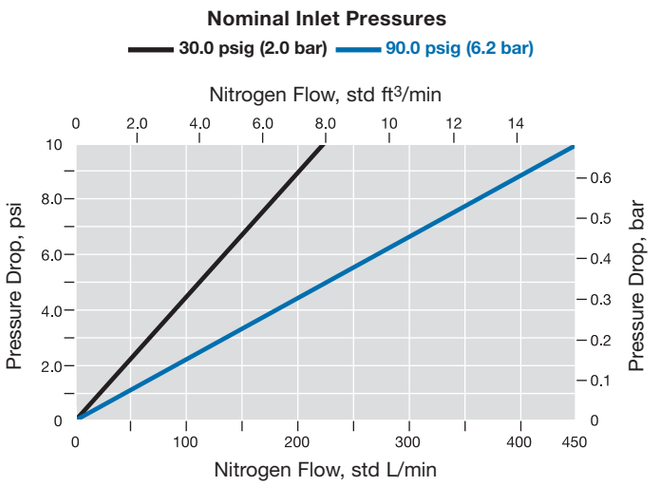
Maximum Flow Rate: 225 std L/min



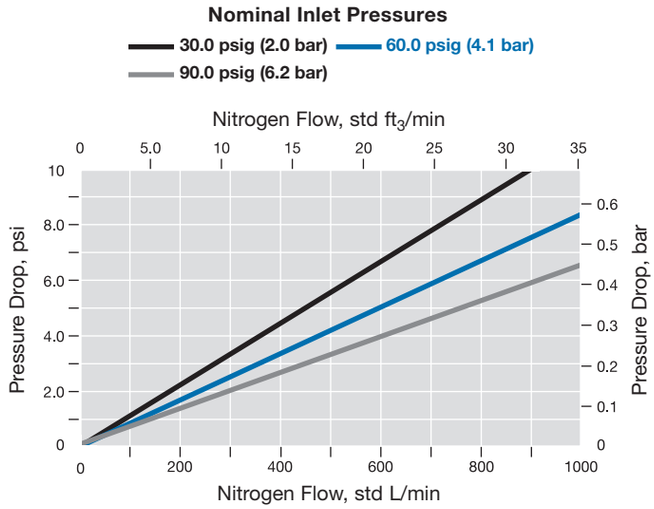
Maximum Flow Rate: 600 std L/min



Maximum Flow Rate: 900 std L/min



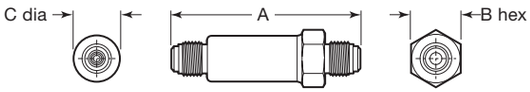
Maximum Flow Rate: 2700 std L/min



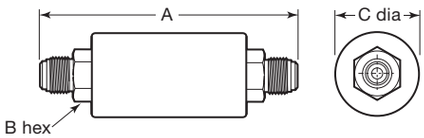
Ordering Information and Dimensions

Dimensions, in inches (millimeters), are for reference only and are subject to change.

3 in. (76.2 mm) Filters—30 and 225 std L/min



All Other Filters



Maximum Flow Rate std L/min	End Connection Inlet and Outlet	Ordering Number	Dimensions, in. (mm) A	B	C
3 in. (76.2 mm) Filters					
30	1/4 in. integral male VCR fitting	SS-SCF3-VR4-P-30	3.31 (84.1)	0.88 (22.4)	0.80 (20.3)
	1/4 in. integral male VCR fitting and 1/4 in. female VCR fitting	SS-SCF3-VR4FR4-P-30			
225	1/4 in. integral male VCR fitting	SS-SCF3-VR4-P-225		1.23 (31.2)	1.18 (30.0)
	1/4 in. integral male VCR fitting and 1/4 in. female VCR fitting	SS-SCF3-VR4FR4-P-225			
	1/2 in. integral male VCR fitting	SS-SCF3-VR8-P-225			
600	1/4 in. integral male VCR fitting	SS-SCF3-VR4-P-600		1.42 (36.1)	1.67 (42.4)
	1/2 in. integral male VCR fitting	SS-SCF3-VR8-P-600			
5 in. (127 mm) Filters					
900	1/4 in. integral male VCR fitting	SS-SCF5-VR4-P-900	5.00 (127)	0.93 (23.6)	1.67 (42.4)
	1/2 in. integral male VCR fitting	SS-SCF5-VR8-P-900			
11 in. (279 mm) Filters					
2700	1/2 in. integral male VCR fitting	SS-SCF11-VR8-P-2700	11.2 (284)	0.93 (23.6)	1.67 (42.4)
	3/4 in. integral male VCR fitting	SS-SCF11-VR12-P-2700		1.29 (32.8)	

Testing

Every SCF series filter is helium leak tested to a maximum leak rate of 9×10^{-9} std cm^3/s.

The SCF series filter design has been helium leak tested to a maximum leak rate of 2×10^{-10} std cm^3/s.

Cleaning and Packaging

Every SCF series filter is processed in accordance with Swagelok *Ultrahigh-Purity Process Specification (SC-01),* MS-06-61.

Safe Product Selection
When selecting a product, the total system design must be considered to ensure safe, trouble-free performance. Function, material compatibility, adequate ratings, proper installation, operation, and maintenance are the responsibilities of the system designer and user.

Caution: Do not mix or interchange parts with those of other manufacturers.

Warranty Information

Swagelok products are backed by The Swagelok Limited Lifetime Warranty. For a copy, visit swagelok.com or contact your authorized Swagelok representative.

MS-02-156, RevG, June 2019

Filters

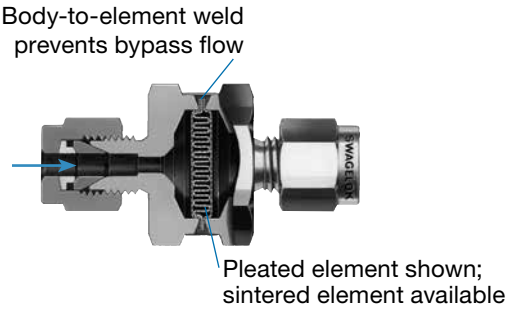
FW, F, and TF Series

- Remove system particulate contaminants
- Gas and liquid service
- 1/8 to 1/2 in. and 3 to 12 mm end connections
- Stainless steel and brass materials

Features

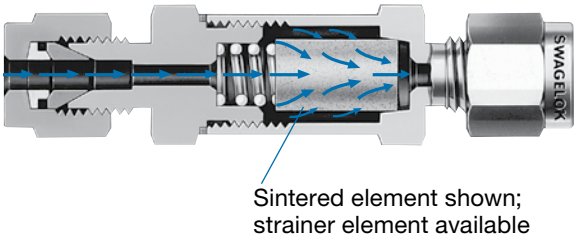
All-Welded Inline Filters (FW Series)

- All-welded construction provides reliable fluid containment.
- Inline filters are for use where space is limited.
- Filter is easily cleaned by backflushing.
- Sintered element is available in 0.5 µm nominal pore size; pleated mesh elements are available in 2, 7, and 15 µm nominal pore sizes.
- End connections include Swagelok® tube fittings, NPT, and male VCR® face seal fittings.



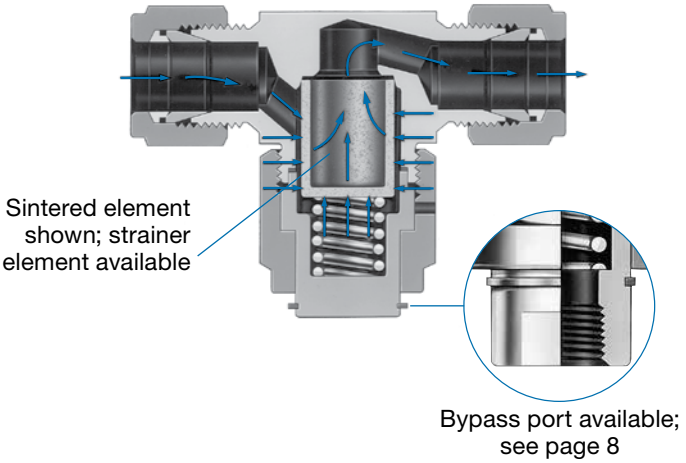
Inline Filters (F Series)

- Inline filters are for use where space is limited.
- Replaceable sintered elements are available in 0.5, 2, 7, 15, 60, and 90 µm nominal pore sizes; replaceable strainer elements are available in 40, 140, 230, and 440 µm nominal pore sizes.
- End connections include Swagelok tube fittings, NPT, tube adapter, and male VCR face seal fittings.



Tee-Type Filters (TF Series)

- Filter element can be replaced without removing body from system.
- Replaceable sintered elements are available in 0.5, 2, 7, 15, 60, and 90 µm nominal pore sizes; replaceable strainer elements are available in 40, 140, 230, and 440 µm nominal pore sizes.
- End connections include Swagelok tube fittings, NPT, and tube socket or tube butt weld ends.
- Select TF series filters are available with ECE R110-type approval for use in alternative fuel service. See **Options and Accessories,** page 8.



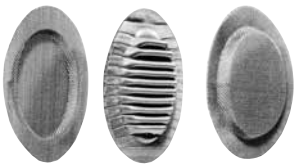
Filter Elements

FW Series

Sintered

- Traps particles as small as 0.5 µm in diameter
- 316L SS construction

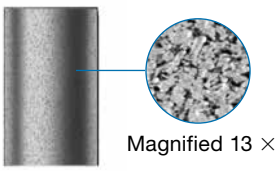
Pleated Mesh



- Offers larger filtration area
- Stainless steel construction

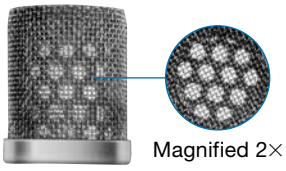
F and TF Series

Sintered



- Traps fine particles in a dense matrix
- 316 SS construction

Strainer



- Removes larger particles
- 316 SS construction

Pressure-Temperature Ratings

Ratings are based on standard materials of construction. Ratings for TF series filters with PCTFE gaskets are limited to 200°F and 3000 psig (93°C and 206 bar). See page 8.

Filter Series	FW, TF	2F, 4F	6F, 8F	F	TF
Material	**316 SS**			**Brass**	
Temperature, °F (°C)	**Working Pressure,** psig (bar)				
–20 (–28) to 100 (37)	6000 (413)	3000 (206)	2500 (172)	1000 (68.9)	2000 (137)
200 (93)	5160 (355)	2580 (177)	2150 (148)	780 (53.7)	1730 (119)
300 (148)	4660 (321)	2330 (160)	1940 (133)	680 (46.8)	1470 (101)
400 (204)	4280 (294)	2140 (147)	1780 (122)	—	—
500 (260)	3980 (274)	1990 (137)	1660 (114)	—	—
600 (315)	3760 (259)	1880 (129)	1560 (107)	—	—
650 (343)	3700 (254)	1845 (127)	1540 (106)	—	—
700 (371)	3600 (248)	1800 (124)	1500 (103)	—	—
750 (398)	3520 (242)	1760 (121)	1460 (100)	—	—
800 (426)	3460 (238)	1725 (118)	1440 (99.2)	—	—
850 (454)	3380 (232)	1690 (116)	1410 (97.1)	—	—
900 (482)	3280 (225)	1640 (112)	1360 (93.7)	—	—

Differential Pressure Ratings

Filter Series	Maximum Differential Pressure psig (bar)		
	Sintered Element	**Strainer Element**	**Pleated Element**
FW	600 (41.3)	—	100 (6.8)
F, TF	1000 (68.9)		—

Materials of Construction

Component	Filter Series	Filter Body Materials	
		Brass①	**316 SS**
		Material Grade/ASTM Specification	
Bonnet nut	TF	Brass/B16	316 SS/A479
Bonnet	*TF*	*Brass/B16*	*316 SS/A479*
Retainer screens (2)	*FW*	—	*316 SS*
Element	*FW*	—	*0.5 µm size—316L SS*
			2, 7, and 15 µm size—316 SS
	F, TF	*Sintered—316 SS*	
		Strainer—316 SS with silver solder	
Spring	*F, TF*	*302 SS*	
Gasket	*F, TF*	*Aluminum/B209*	*Silver-plated 316 SS/A240*
Body	*All*	*Brass/B16*	*316 SS/A479*
Retaining ring	TF	PH 15-7 Mo® SS	
Lubricant	*F*	*Silicone-based*	

Wetted components listed in *italics.*

① FW series filters not available in brass.

Filtration Area

Filter Series	Sintered Element in.² (mm²)	Strainer Element in.² (mm²)	Pleated Element in.² (mm²)
FW	0.44 (283)	—	2.25 (1450)
2F	0.55 (350)	—	—
4F, 2TF, 4TF	1.3 (830)	1.0 (640)	—
6F, 8F, 6TF, 8TF	2.0 (1280)	1.7 (1090)	—

Flow Data at 70°F (20°C)

FW Series

End Connections		Element Nominal Pore Size µm	Inlet Pressure,① psig (bar)			Pressure Drop, psi (bar)		
			5 (0.34)	10 (0.68)	15 (1.0)	10 (0.68)	50 (3.4)	100 (6.8)
Inlet/Outlet	Size		Air Flow, std ft³/min (std L/min)			Water Flow, U.S. gal/min (L/min)		
Swagelok tube fittings, male VCR fittings	1/4 in., 6 mm	0.5	0.04 (1.1)	0.06 (1.7)	0.12 (3.4)	0.01 (0.03)	0.04 (0.15)	0.12 (0.45)
		2, 7, 15	5.6 (150)	10 (280)	14 (390)	1.7 (6.4)	5.5 (20)	8.3 (31)
Female NPT	1/4 in.	2, 7, 15				4.5 (17)	14 (52)	18 (68)
Male NPT, male/female NPT	1/4 in.	2, 7, 15				3.5 (13)	11 (41)	14 (52)

① Outlet is discharged to atmosphere.

F Series

Element Nominal Pore Size µm	Inlet Pressure,① psig (bar)			Pressure Drop, psi (bar)		
	5 (0.34)	10 (0.68)	15 (1.0)	10 (0.68)	50 (3.4)	100 (6.8)
	Air Flow, std ft³/min (std L/min)			Water Flow, U.S. gal/min (L/min)		
2F Series						
0.5	0.04 (1.1)	0.06 (1.7)	0.12 (3.4)	0.01 (0.03)	0.04 (0.15)	0.12 (0.45)
2	0.20 (5.6)	0.40 (11)	0.60 (17)	0.08 (0.30)	0.24 (0.91)	0.40 (1.5)
7	0.50 (14)	0.90 (25)	1.2 (34)	0.10 (0.37)	0.30 (1.1)	0.48 (1.8)
15	0.80 (22)	1.3 (36)	1.5 (42)	0.12 (0.45)	0.36 (1.3)	0.58 (2.1)
60	1.7 (48)	2.2 (62)	2.4 (68)	0.15 (0.56)	0.50 (1.8)	0.70 (2.6)
90	1.8 (51)	2.2 (62)	2.6 (73)	0.20 (0.75)	0.50 (1.8)	0.60 (2.2)
4F Series						
0.5	0.12 (3.4)	0.26 (7.3)	0.48 (13)	0.04 (0.15)	0.17 (0.64)	0.29 (1.0)
2	0.60 (17)	1.4 (39)	2.3 (65)	0.24 (0.90)	0.86 (3.2)	1.3 (4.9)
7	1.4 (39)	2.9 (82)	4.7 (130)	0.40 (1.5)	1.3 (4.9)	2.0 (7.5)
15	1.2 (34)	2.9 (82)	4.7 (130)	0.50 (1.8)	1.3 (4.9)	2.1 (7.9)
60	3.1 (87)	5.9 (160)	8.5 (240)	0.90 (3.4)	3.3 (12)	4.6 (17)
90	4.1 (110)	7.5 (210)	10 (280)	1.2 (4.5)	4.2 (15)	6.1 (23)
40, 140, 230, 440	4.7 (130)	8.8 (250)	12 (340)	1.7 (6.4)	5.6 (21)	7.8 (29)
6F and 8F Series						
0.5	0.36 (10)	0.86 (24)	1.6 (45)	0.09 (0.34)	0.40 (1.5)	0.76 (2.8)
2	1.4 (39)	2.8 (79)	4.0 (110)	0.26 (0.98)	1.1 (4.1)	1.6 (6.0)
7	1.8 (51)	4.2 (119)	6.8 (190)	0.64 (2.4)	2.2 (8.3)	3.5 (13)
15	1.8 (51)	4.9 (130)	7.9 (220)	0.84 (3.1)	2.6 (9.8)	4.1 (15)
60	5.1 (140)	10 (280)	15 (420)	2.0 (7.5)	6.7 (25)	10 (37)
90	6.1 (170)	11 (310)	16 (450)	2.3 (8.7)	7.6 (28)	11 (41)
40, 140, 230, 440	7.2 (200)	14 (390)	20 (560)	4.8 (18)	15 (56)	19 (71)

① Outlet is discharged to atmosphere.

Flow Data at 70°F (20°C)

TF Series

Element Nominal Pore Size µm	Inlet Pressure,① psig (bar)			Pressure Drop, psi (bar)		
	5 (0.34)	10 (0.68)	15 (1.0)	10 (0.68)	50 (3.4)	100 (6.8)
	Air Flow, std ft³/min (std L/min)			Water Flow, U.S. gal/min (L/min)		
2TF Series						
0.5	0.04 (1.1)	0.06 (1.7)	0.12 (3.4)	0.04 (0.15)	0.17 (0.64)	0.29 (1.0)
2	0.20 (5.6)	0.40 (11)	0.60 (17)	0.08 (0.30)	0.24 (0.91)	0.40 (1.5)
7	0.50 (14)	0.90 (25)	1.2 (34)	0.10 (0.37)	0.30 (1.1)	0.48 (1.8)
15	0.80 (22)	1.3 (36)	1.5 (42)	0.12 (0.45)	0.36 (1.3)	0.58 (2.1)
60	1.7 (48)	2.2 (62)	2.4 (68)	0.15 (0.56)	0.50 (1.8)	0.70 (2.6)
90	1.8 (51)	2.2 (62)	2.6 (73)	0.20 (0.75)	0.50 (1.8)	0.60 (2.2)
40, 140, 230, 440	1.8 (51)	2.3 (65)	2.6 (73)	0.20 (0.75)	0.50 (1.8)	0.60 (2.2)
4TF Series						
0.5	0.12 (3.4)	0.26 (7.3)	0.48 (13)	0.04 (0.15)	0.17 (0.64)	0.29 (1.0)
2	0.60 (17)	1.4 (39)	2.3 (65)	0.24 (0.90)	0.86 (3.2)	1.3 (4.9)
7	1.4 (39)	2.9 (82)	4.7 (130)	0.40 (1.5)	1.3 (4.9)	2.0 (7.5)
15	1.2 (34)	2.9 (82)	4.7 (130)	0.50 (1.8)	1.3 (4.9)	2.1 (7.9)
60	3.1 (87)	5.9 (160)	8.5 (240)	0.80 (3.0)	2.7 (10)	3.9 (14)
90	4.1 (110)	7.5 (210)	10 (280)	1.1 (4.1)	3.4 (12)	4.9 (18)
40, 140, 230, 440	4.7 (130)	8.8 (250)	12 (340)	1.2 (4.5)	4.2 (15)	5.6 (21)
6TF and 8TF Series						
0.5	0.36 (10)	0.86 (24)	1.6 (45)	0.09 (0.34)	0.40 (1.5)	0.76 (2.8)
2	1.4 (39)	2.8 (79)	4.0 (110)	0.26 (0.98)	1.1 (4.1)	1.6 (6.0)
7	1.8 (51)	4.2 (119)	6.8 (190)	0.64 (2.4)	2.2 (8.3)	3.5 (13)
15	1.8 (51)	4.9 (130)	7.9 (220)	0.84 (3.1)	2.6 (9.8)	4.1 (15)
60	5.1 (140)	10 (280)	15 (420)	1.5 (5.6)	4.8 (18)	6.7 (25)
90	6.1 (170)	11 (310)	16 (450)	1.7 (6.4)	5.5 (20)	7.6 (28)
40, 140, 230, 440	7.2 (200)	14 (390)	20 (560)	2.4 (9.0)	7.2 (27)	10 (37)

① Outlet is discharged to atmosphere.

Testing

Every Swagelok filter is factory tested with nitrogen at 1000 psig (69 bar) to a requirement of no detectable leakage with a liquid leak detector.

Cleaning and Packaging

Swagelok filters with VCR end connections are processed in accordance with Swagelok *Special Cleaning and Packaging (SC-11)* (MS-06-63) to ensure compliance with product cleanliness requirements stated in ASTM G93 Level C.

Swagelok filters with other end connections are processed in accordance with Swagelok *Standard Cleaning and Packaging (SC-10)* (MS-06-62) special cleaning and packaging are available as an option.

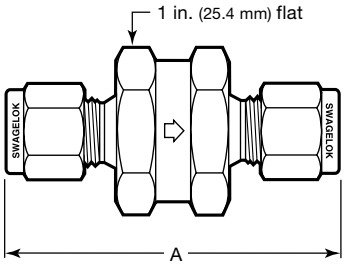
Ordering Information and Dimensions

Dimensions are for reference only and are subject to change.

FW Series

Add an element designator to the basic ordering number.

Example: SS-4FWS-**05**



FW Series

End Connections		Element Nominal Pore Size µm	Basic Ordering Number	Dimensions, in. (mm)	
Inlet/Outlet	Size			Orifice	A
Swagelok tube fittings	1/4 in.	0.5	SS-4FWS-	0.187 (4.75)	2.09 (53.1)
	1/4 in.	2, 7, 15	SS-4FW-		2.15 (54.6)
	6 mm	0.5	SS-6FWS-MM-		2.13 (54.1)
	6 mm	2, 7, 15	SS-6FW-MM-		2.15 (54.6)
Female NPT	1/4 in.	2, 7, 15	SS-4FW4-	0.453 (11.5)	1.57 (39.9)
Male NPT	1/4 in.		SS-4FW2-	0.281 (7.14)	1.89 (48.0)
Male/ female NPT	1/4 in.		SS-4FW5-	0.281 (7.14)	1.72 (43.7)
Male VCR fittings	1/4 in.	0.5	SS-4FWS-VCR-	0.187 (4.75)	2.00 (50.8)
	1/4 in.	2, 7, 15	SS-4FW-VCR-		2.04 (51.8)

Dimensions shown with Swagelok tube fitting nuts finger-tight.

FW Series Elements

Elements remove 95 % of particles larger than the nominal pore size.

Nominal Pore Size µm	Pore Size Range µm	Element Type	Element Designator
0.5	0.5 to 2	Sintered	05
2	—	Pleated	2
7	—		7
15	—		15

F Series and TF Series

Stainless Steel Filters

Add an element designator to the basic ordering number.

Example: SS-2F-**2**

Brass Filters

Replace **SS** with **B** in the ordering number.

Example: **B**-2F-2

Filters with VCR fitting end connections are not available in brass.

F and TF Series Elements

Elements remove 95 % of particles larger than the nominal pore size.

Nominal Pore Size µm	Pore Size Range µm	Element Type	Element Designator
0.5	0.5 to 2	Sintered	05
2	1 to 4		2
7	5 to 10		7
15	11 to 25		15
40①	—	Strainer	40
60	50 to 75	Sintered	60
90	75 to 100		90
140①	—	Strainer	140
230①	—		230
440①	—		440

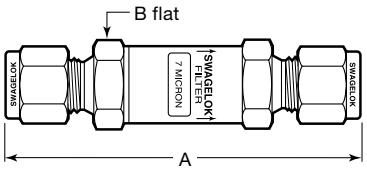
① Not available for 2F series.

Ordering Information and Dimensions

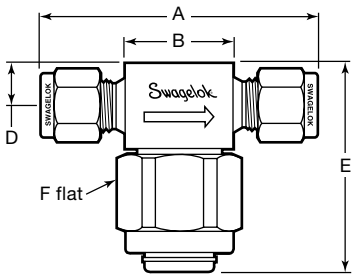
F Series

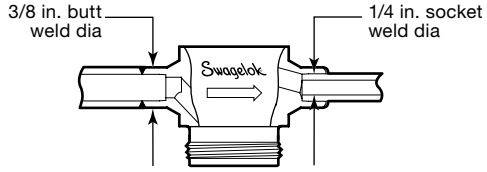
End Connections		Basic Ordering Number	Filter Series	Dimensions, in. (mm)		
Inlet/Outlet	Size			Orifice	A	B
Swagelok tube fittings	1/8 in.	SS-2F-	2F	0.094 (2.39)	2.35 (59.7)	9/16 (14.3)
	1/4 in.	SS-4F-	4F	0.187 (4.75)	2.95 (74.9)	3/4 (19.0)
	3/8 in.	SS-6F-	6F	0.281 (7.14)	3.21 (81.5)	1 (25.4)
	1/2 in.	SS-8F-	8F	0.406 (10.3)	3.49 (88.6)	
	3 mm	SS-3F-MM-	2F	0.094 (2.39)	2.38 (60.5)	9/16 (14.3)
	6 mm	SS-6F-MM-	4F	0.187 (4.75)	2.96 (75.2)	3/4 (19.0)
Female NPT	1/8 in.	SS-2F4-	2F	0.094 (2.39)	2.16 (54.9)	9/16 (14.3)
	1/4 in.	SS-4F4-	4F	0.187 (4.75)	2.87 (72.9)	3/4 (19.0)
Male NPT	1/4 in.	SS-4F2-	4F		2.69 (68.3)	
Male VCR fittings	1/4 in.	SS-4F-VCR-	4F		2.82 (71.6)	
Swagelok tube fitting/ tube adapter	1/8 in.	SS-2F-T7-	2F	0.094 (2.39)	2.29 (58.2)	9/16 (14.3)
	1/4 in.	SS-4F-T7-	4F	0.187 (4.75)	2.91 (73.9)	3/4 (19.0)

Dimensions shown with Swagelok tube fitting nuts finger-tight.

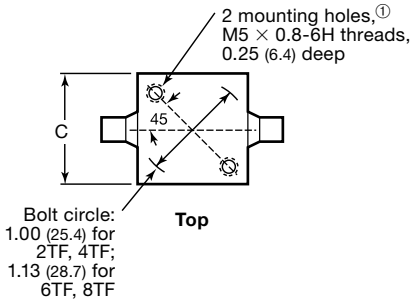


TF Series





Tube socket and tube butt weld end connections



End Connections		Basic Ordering Number	Filter Series	Dimensions, in. (mm)						
Type	Size			Orifice	A	B	C	D	E	F
Swagelok tube fitting	1/8 in.	SS-2TF-	2TF	0.094 (2.39)	2.27 (57.7)	1.07 (27.2)	1.00 (25.4)	0.38 (9.7)	1.87 (47.5)	1 (25.4)
	1/4 in.	SS-4TF-	4TF	0.174 (4.41)	2.47 (62.7)	1.06 (26.9)				
	3/8 in.	SS-6TF-	6TF	0.213 (5.41)	2.84 (72.1)	1.32 (33.5)	1.13 (28.7)	0.46 (11.7)	2.20 (55.9)	1 1/8 (28.6)
	1/2 in.	SS-8TF-	8TF	0.250 (6.35)	3.04 (77.2)	1.31 (33.3)				
	6 mm	SS-6TF-MM-	4TF	0.172 (4.36)	2.46 (62.5)	1.06 (26.9)	1.00 (25.4)	0.38 (9.7)	1.87 (47.5)	1 (25.4)
	8 mm	SS-8TF-MM-	6TF	0.213 (5.41)	2.84 (72.1)	1.38 (35.1)	1.13 (28.7)	0.46 (11.7)	2.20 (55.9)	1 1/8 (28.6)
	10 mm	SS-10TF-MM-	8TF	0.250 (6.35)	2.86 (72.6)	1.32 (33.5)				
	12 mm	SS-12TF-MM-	8TF		3.04 (77.2)	1.31 (33.3)				
Female NPT	1/8 in.	SS-2TF4-	2TF	0.174 (4.41)	2.00 (50.8)	1.00 (25.4)	1.00 (25.4)	0.38 (9.7)	1.87 (47.5)	1 (25.4)
	1/4 in.	SS-4TF4-	4TF		2.13 (54.1)					
Male NPT	1/4 in.	SS-4TF2-	4TF	0.174 (4.41)	2.13 (54.1)	1.00 (25.4)	1.00 (25.4)	0.38 (9.7)	1.87 (47.5)	1 (25.4)
	3/8 in.	SS-6TF2-	6TF	0.250 (6.35)	2.38 (60.5)	1.25 (31.8)	1.13 (28.7)	0.46 (11.7)	2.20 (55.9)	1 1/8 (28.6)
	1/2 in.	SS-8TF2-	8TF		2.75 (69.9)					
Tube socket weld and tube butt weld	1/4 and 3/8 in.	SS-4TF-TW-	4TF	0.174 (4.41)	1.68 (42.7)	1.00 (25.4)	1.00 (25.4)	0.38 (9.7)	1.87 (47.5)	1 (25.4)

Dimensions shown with Swagelok nuts finger-tight.

① Mounting holes not available with 1/4 in. female NPT end connections.

Options and Accessories

All Filters

Special Cleaning and Packaging (SC-11)

Swagelok filters with VCR end connections are processed in accordance with Swagelok *Special Cleaning and Packaging (SC-11)* (MS-06-63) to ensure compliance with product cleanliness requirements stated in ASTM G93 Level C.

To order special cleaning and packaging for filters with other end connections, add **-SC11** to the valve ordering number.

Example: SS-4FWS-40**-SC11**

F and TF Series

Element Kits

Kits include element and instructions.

Select a basic kit ordering number and add an element designator.

Example:
SS-2F-K4-05

Filter Series①	Basic Kit Ordering Number
2F	SS-2F-K4-
4F, 2TF, 4TF	SS-4F-K4-
6F, 8F, 6TF, 8TF	SS-8F-K4-

① See **Dimensions** tables, page 7, for filter series information.

Nominal Pore Size µm	Pore Size Range µm	Element Type	Element Designator
0.5	0.5 to 2	Sintered	05
2	1 to 4		2
7	5 to 10		7
15	11 to 25		15
40①	—	Strainer	40
60	50 to 75	Sintered	60
90	75 to 100		90
140①	—	Strainer	140
230①	—		230
440①	—		440

① Not available for 2F series.

Gasket Kits

Kits include gasket and instructions. To order a stainless steel gasket kit, select a kit ordering number. For other gasket materials, replace **SS** with **A** for aluminum or **KF** for PCTFE (TF series only).

Example: **A**-2F-K3

Filter Series①	Kit Ordering Number
2F	SS-2F-K3
4F	SS-4F-K3
6F, 8F	SS-8F-K3
2TF, 4TF	SS-4TF-K2
6TF, 8TF	SS-8TF-K2

① See **Dimensions** tables, page 7, for filter series information.

Caution: Do not mix or interchange parts with those of other manufacturers.

F Series

Special Alloys

Filters of alloy C-276 are available in some sizes. Contact your authorized Swagelok sales and service representative for more information.

TF Series

Bypass Port

The bypass port at the filter bottom enables sampling or purging. To order, insert a designator into the filter ordering number.

Example:
SS-2TF-**F1**-05

Filter Series	Bypass Port End Connection	Designator	Overall Height in. (mm)
2TF, 4TF	1/8 in. Swagelok tube fitting	-F1	2.36 (59.9)
	1/8 in. female NPT	-F2	2.09 (53.1)
	1/4 in. Swagelok tube fitting	-F3	2.82 (71.6)
	1/4 in. tube socket weld	-F8	2.21 (56.1)
6TF, 8TF	1/8 in. female NPT	-F4	2.46 (62.5)
	1/4 in. Swagelok tube fitting	-F5	3.14 (79.8)
	3/8 in. Swagelok tube fitting	-F6	3.20 (81.3)
	1/2 in. Swagelok tube fitting	-F7	3.42 (86.9)

Filters Without Elements

TF series filters can be ordered without elements. Add **LE** to the basic ordering number.

Example: SS-2TF-**LE**

Filters With ECE R110-Type Approval

Stainless steel TF series filters with stainless steel sintered or strainer elements are available tested with ECE R110-type approval for use in alternative fuel service.

- Temperature rating: –40 to 248°F (–40 to 120°C)
- Pressure rating within the range: 3770 psig (260 bar)

To order, add **-12463** to a standard TF series filter ordering number.

Example: SS-2TF-05**-12463**

Oxygen Service Hazards

For more information about hazards and risks of oxygen-enriched systems, see the Swagelok *Oxygen System Safety* technical report (MS-06-13).

Swagelok

About this document

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Visit www.swagelok.com to locate your Swagelok representative and obtain any information on features, technical information and product references, or to learn about the variety of services available only through authorized sales centers and service Swagelok.

Safe Product Selection

When selecting a product, the total system design must be considered to ensure safe, trouble-free performance. Function, material compatibility, adequate ratings, proper installation, operation, and maintenance are the responsibilities of the system designer and user.

Warranty Information

Swagelok products are backed by The Swagelok Limited Lifetime Warranty. For a copy, visit your Swagelok Web site or contact your authorized Swagelok representative.